



# AN INVENTORY MODEL FOR DETERIORATING ITEMS WITH EXPONENTIAL DECLINING DEMAND

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## Abstract:

This review proposes an EOQ inventory numerical model for deteriorating items with dramatically diminishing interest. In the model, the deficiencies are permitted and to some extent put in a rain check for. The accumulating rate is variable and ward on the hanging tight an ideal opportunity for the following recharging. Further, we show that the limited target cost work is together arched and infer the ideal arrangement. A mathematical model is introduced to outline the model and the affectability examination is additionally considered.

**Keywords:** Inventory, deteriorating items, exponential declining demand,

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## INTRODUCTION

In day to day existence, the deteriorating of merchandise is a typical peculiarity. Drugs, food sources, vegetables and natural product are a couple of instances of such items. Subsequently, the misfortune because of disintegration can't be dismissed. Deteriorating inventory models have been broadly examined as of late. Ghare and Schrader [7] were the two most punctual specialists to consider consistently rotting inventory for a steady interest. Afterward, Shah and Jaiswal [13] introduced a request level inventory model for deteriorating items with a consistent pace of decay. Aggarwal [1] fostered a request level inventory model by rectifying and changing the blunder in Shah and Jaiswal's examination [13] in computing the normal inventory holding cost. Clandestine and Philip [5] utilized a variable decay pace of two-boundary Weibull appropriation to form the model with presumptions of a consistent interest rate and no deficiencies. Then, at that point, Philip [12] broadened the model by considering a

variable crumbling pace of three-boundary Weibull circulation. Notwithstanding, all the above models are restricted to the steady interest. As of late, Goyal and Giri [8] gives a point by point survey of deteriorating inventory literary works. They showed: The presumption of steady interest rate isn't generally appropriate to many inventory items (for instance, electronic merchandise, popular garments, and so forth) as they experience variances in the interest rate. Numerous items experience a time of rising interest during the development period of their item life cycle.

Then again, the interest of certain items might decay because of the presentation of more appealing items affecting clients' inclination. Also, the age of the inventory adversely affects request because of loss of customer certainty on the nature of such items and actual loss of materials. This peculiarity provoked numerous analysts to create deteriorating inventory models with time fluctuating interest design. In creating inventory models, two sorts of time changing



requests have been thought about up until now: (a) ceaseless time and (b) discrete-time. The majority of the consistent time inventory models have been created considering either straightly expanding/diminishing interest or dramatically expanding/diminishing interest designs.

Dave and Patel [6] fostered an inventory model for deteriorating items with time corresponding interest, quick recharging and no-deficiency. The thought of dramatically diminishing interest for an inventory model was first proposed by Hollier and Mak [10], who got ideal recharging arrangements under both consistent and variable renewal stretches. Hariga and Benkherouf [9] summed up Hollier and Mak's model [10] by considering both dramatically developing and declining markets. Small [15, 16] fostered a deterministic parcel size model for deteriorating items where request decays dramatically throughout a decent time skyline. Afterward, Benkherouf [2] showed that the ideal system proposed by Wee [15] is free of the interest rate. Chung and Tsai [4] showed that the Newton's strategy by Wee [15] isn't appropriate for the principal request state of the absolute expense work. They decayed it to drop the nonzero part, and afterward applied the Newton's technique.

Su et al. [14] proposed a creation inventory model for deteriorating items with a dramatically declining request throughout a fix time skyline. In the notice above, most scientists accepted that deficiencies are totally multiplied. Practically speaking, a few clients might want to sit tight for multiplying during the lack time frame, however the others would not. Subsequently, the chance expense because of lost deals ought to be considered in the demonstrating. Small [16] of the significant boundaries is performed.

introduced a deteriorating inventory model where request diminishes dramatically with time and cost of items. In his paper, the multiplying rate was thought to be a decent part of interest rate during the deficiency time frame.

Numerous scientists, for example, Park [11] and Hollier and Mak [10] additionally thought to be consistent multiplying rates in their inventory models. In some inventory frameworks, nonetheless, like popular wares, the length of the hanging tight an ideal opportunity for the following renewal is the primary factor in deciding if the accumulating will be acknowledged or not. The more drawn out the holding up time is, the more modest the multiplying rate would be as well as the other way around. Thusly, the multiplying rate is variable and ward on the sitting tight an ideal opportunity for the following recharging. In a news paper, Chang and Dye [3] examined an EOQ model taking into consideration deficiency. During the deficiency time frame, the accumulating rate is variable and ward on the length of the sitting tight an ideal opportunity for the following recharging. In this paper, an EOQ inventory model with deteriorating items is created, in which we expect that the interest work is dramatically diminishing and the accumulating rate is contrarily corresponding to the sitting tight an ideal opportunity for the following recharging. The essential issue is to limit the absolute significant expense by at the same time improving the lack point and the length of cycle. We additionally show that the limited target cost work is together raised and get the ideal arrangement. A mathematical model is proposed to outline the model and the arrangement methodology. The affectability examination

## 2. NOTATION AND ASSUMPTIONS



The numerical model in this paper is created based on the accompanying documentation and suspicions.

Notation:

$C_1$ : holding cost, \$/per unit/per unit time

$C_2$ : cost of the inventory item, \$/per unit

$C_3$ : ordering cost of inventory, \$/per order

$C_4$ : shortage cost, \$/per unit/per unit time

$C_5$ : opportunity cost due to lost sales, \$/per unit

$T_1$  time at which shortages start

T: length of each ordering cycle

W: the maximum inventory level for each ordering cycle

S: the maximum amount of demand backlogged for each ordering cycle

Q: the order quantity for each ordering cycle

I (t): t the inventory level at time t

**Assumptions:**

1. The inventory framework includes just a single thing and the arranging skyline is endless.
2. The renewal happens promptly at a boundless rate.
3. The deteriorating rate,  $\theta$  ( $0 < \theta < 1$ ), is consistent and there is no substitution or fix of weakened units during the period viable.
4. The interest rate,  $R(t)$ , is known and diminishes dramatically.

$$R(t) = A e^{-\lambda t}, \quad I(t) > 0, \\ = D, \quad I(t) \leq 0,$$

Where A (>0) is initial demand and  $\lambda$  ( $0 < \lambda < \theta < 1$ ) is a constant governing the decreasing rate of the demand.

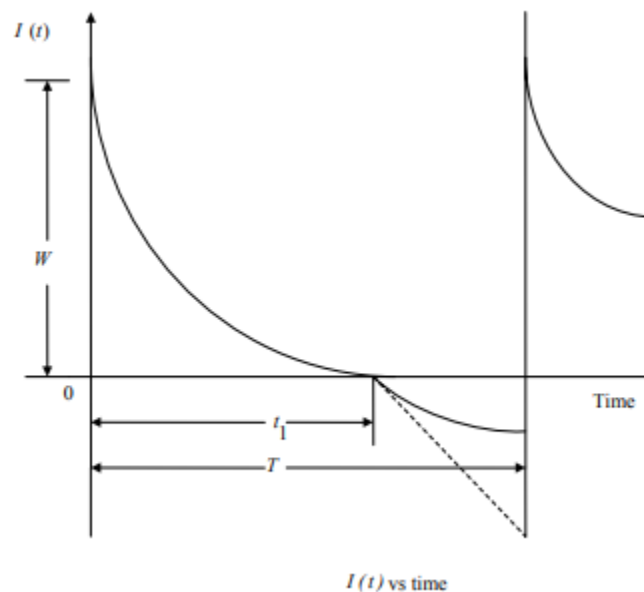
5. During the deficiency time frame, the accumulating rate is variable and is reliant upon the length of the sitting tight an ideal opportunity for the following recharging. The more extended the holding up time is, the more modest the accumulating rate would be. Henceforth, the extent of clients who might want to acknowledge accumulating at time t is diminishing with the holding up time (t) – sitting tight for the following recharging. To deal with the present circumstance we have

Defined the backlogging rate to be  $\frac{1}{1 + \delta(T-t)}$  when inventory is negative. The backlogging parameter  $\delta$  is a positive constant,  $1 \leq t \leq T$ .

**MODEL FORMULATION**



Here, the recharging strategy of a deteriorating thing with fractional accumulating is thought of. The target of the inventory issue is to decide the ideal request amount and the length of requesting cycle to keep the complete pertinent expense as low as could really be expected. The conduct of inventory framework whenever is portrayed in Figure 1.



**Figure 1: Inventory level  $I(t)$  vs. time**

Recharging is made at time  $t = 0$  and the inventory level is at its greatest,  $W$ . Due to both the market interest and decay of the thing, the inventory level abatements during the period  $1 [0, ] t_1$ , and eventually tumbles to zero at  $1 t = t_1$ . From there on, deficiencies are permitted to happen during the time stretch  $1 [t_1, ] T$ , and all of the interest during the period  $1 [t_1, ] T$  is to some extent multiplied. As depicted over, the inventory level reductions attributable to request rate just as weakening during inventory stretch  $1 [0, ] t_1$ . Thus, the differential condition addressing the inventory status is given by

$$\frac{dI(t)}{dt} + \theta I(t) = -A e^{-\lambda t}, \quad 0 \leq t \leq t_1, \quad (1)$$

With the boundary condition  $I(0) = W$ . The solution of equation (1) is

$$I(t) = \frac{A e^{-\lambda t}}{\theta - \lambda} [e^{(\theta - \lambda)(t_1 - t)} - 1], \quad 0 \leq t \leq t_1. \quad (2)$$

So the maximum inventory level for each cycle can be obtained as

$$W = I(0) = \frac{A}{\theta - \lambda} [e^{(\theta - \lambda)t_1} - 1]. \quad (3)$$

During the shortage interval  $[t_1, ] T$ , the demand at time  $t$  is partly backlogged at the fraction  $\frac{1}{1 + \delta(T - t)}$ . Thus, the differential equation governing the amount of demand backlogged is as below.

$$\frac{dI(t)}{dt} = -\frac{D}{1+\delta(T-t)}, \quad t_1 < t \leq T, \quad (4)$$

With the boundary condition  $I(t_1) = 0$ . The solution of equation (4) can be given by

$$I(t) = \frac{D}{\delta} \{ \ln [1 + \delta(T-t)] - \ln [1 + \delta(T-t_1)] \}, \quad t_1 \leq t \leq T. \quad (5)$$

Let  $t = T$  in (5), we obtain the maximum amount of demand backlogged per cycle as follows:

$$S = -I(T) = \frac{D}{\delta} \ln [1 + \delta(T-t_1)]. \quad (6)$$

Hence, the order quantity per cycle is given by

$$Q = W + S = \frac{A}{\theta - \lambda} [e^{(\theta - \lambda)t_1} - 1] + \frac{D}{\delta} \ln [1 + \delta(T-t_1)]. \quad (7)$$

The inventory holding cost per cycle is

$$HC = \int_0^{t_1} c_1 I(t) dt = \frac{c_1 A}{\theta(\theta - \lambda)} e^{-\lambda t_1} [e^{\theta t_1} - 1 - \frac{\theta}{\lambda} (e^{\lambda t_1} - 1)]. \quad (8)$$

The deterioration cost per cycle is

$$\begin{aligned} DC &= c_2 [W - \int_0^{t_1} R(t) dt] \\ &= c_2 [W - \int_0^{t_1} A e^{-\lambda t} dt] \\ &= c_2 A \left\{ \frac{1}{\theta - \lambda} (e^{(\theta - \lambda)t_1} - 1) - \frac{1}{\lambda} (1 - e^{-\lambda t_1}) \right\}. \end{aligned} \quad (9)$$

The shortage cost per cycle is

$$SC = c_4 [-\int_{t_1}^T I(t) dt] = c_4 D \left\{ \frac{T-t_1}{\delta} - \frac{1}{\delta^2} \ln [1 + \delta(T-t_1)] \right\}. \quad (10)$$

The opportunity cost due to lost sales per cycle is

$$BC = c_5 \int_{t_1}^T \left[ 1 - \frac{1}{1 + \delta(T-t)} \right] D dt = c_5 D \left\{ (T-t_1) - \frac{1}{\delta} \ln [1 + \delta(T-t_1)] \right\}. \quad (11)$$

Therefore, the average total cost per unit time per cycle is

$$TVC \equiv \frac{1}{T} (HC + DC + SC + BC + WT) \quad (12)$$

= (holding cost + deterioration cost + ordering cost + shortage cost + opportunity cost due to lost sales) / length of ordering cycle



$$\begin{aligned}
 &= \frac{1}{T} \left\{ \frac{c_1 A}{\theta(\theta-\lambda)} e^{-\lambda t_1} \left[ e^{\theta t_1} - 1 - \frac{\theta}{\lambda} (e^{\lambda t_1} - 1) \right] + c_2 A \left[ \frac{e^{(\theta-\lambda)t_1} - 1}{\theta-\lambda} - \frac{1-e^{-\lambda t_1}}{\lambda} \right] + c_3 \right. \\
 &+ D \left( \frac{c_4}{\delta} + c_5 \right) \left[ T - t_1 - \frac{\ln[1+\delta(T-t_1)]}{\delta} \right] \left. \right\} \\
 &= \frac{1}{T} \left\{ \frac{A(c_1 + \theta c_2)}{\theta(\theta-\lambda)} \left[ e^{(\theta-\lambda)t_1} - (\theta-\lambda)t_1 - 1 \right] - \frac{A(c_1 + \theta c_2)}{\theta\lambda} \left[ 1 - \lambda t_1 - e^{-\lambda t_1} \right] + c_3 \right. \\
 &+ \left. \frac{D(c_4 + \delta c_5)}{\delta} \left[ T - t_1 - \frac{\ln[1+\delta(T-t_1)]}{\delta} \right] \right\}. \tag{12}
 \end{aligned}$$

The goal of the model is to decide the ideal upsides of 1 t and T to limit the normal absolute expense per unit time, TVC. The ideal arrangements \* 1 t and \* T need to fulfill the accompanying conditions:

$$\frac{\partial TVC}{\partial t_1} = \frac{1}{T} \left\{ \frac{A(c_1 + \theta c_2)}{\theta} \left[ e^{(\theta-\lambda)t_1} - e^{-\lambda t_1} \right] - \frac{D(c_4 + \delta c_5)}{\delta} \left[ 1 - \frac{1}{1 + \delta(T-t_1)} \right] \right\} = 0, \tag{13}$$

And

$$\begin{aligned}
 \frac{\partial TVC}{\partial T} &= \frac{1}{T^2} \left\{ \frac{D(c_4 + \delta c_5)}{\delta} \left[ \frac{(T-t_1)(\delta t_1 - 1)}{1 + \delta(T-t_1)} + \frac{1}{\delta} \ln[1 + \delta(T-t_1)] \right] \right. \\
 &- \left. \frac{A(c_1 + \theta c_2)}{\theta(\theta-\lambda)} \left[ e^{(\theta-\lambda)t_1} - 1 \right] + \frac{A(c_1 + \theta c_2)}{\theta\lambda} \left[ 1 - e^{-\lambda t_1} \right] - c_3 \right\} = 0. \tag{14}
 \end{aligned}$$

For convenience, we let  $M = \frac{A(c_1 + \theta c_2)}{\theta}$  and  $N = \frac{D(c_4 + \delta c_5)}{\delta}$  and then, from (13) and (14), we get

$$T = t_1 + \left\{ \frac{1}{\delta} \frac{M}{N} \left[ e^{(\theta-\lambda)t_1} - e^{-\lambda t_1} \right] \right\} / \left\{ 1 - \frac{M}{N} \left[ e^{(\theta-\lambda)t_1} - e^{-\lambda t_1} \right] \right\}, \tag{15}$$

And

$$\begin{aligned}
 N \left\{ \frac{(T-t_1)(\delta t_1 - 1)}{1 + \delta(T-t_1)} + \frac{1}{\delta} \ln[1 + \delta(T-t_1)] \right\} - \frac{M}{\theta-\lambda} \left[ e^{(\theta-\lambda)t_1} - 1 \right] \\
 + \frac{M}{\lambda} \left( 1 - e^{-\lambda t_1} \right) - c_3 = 0, \text{ respectively.} \tag{16}
 \end{aligned}$$

Substituting (15) into (16), we obtain

$$\begin{aligned}
 \frac{M}{\delta} \left[ e^{(\theta-\lambda)t_1} - e^{-\lambda t_1} \right] (\delta t_1 - 1) - \frac{N}{\delta} \ln \left[ 1 - \frac{M}{N} \left[ e^{(\theta-\lambda)t_1} - e^{-\lambda t_1} \right] \right] \\
 - \frac{M}{\theta-\lambda} \left[ e^{(\theta-\lambda)t_1} - 1 \right] + \frac{M}{\lambda} \left( 1 - e^{-\lambda t_1} \right) - c_3 = 0. \tag{17}
 \end{aligned}$$



If we let  $P = (1 + \frac{N}{M}) - (1 + \frac{N}{M})^{\frac{-\lambda}{\theta-\lambda}}$ , then we have the following results.

Theorem 1.

If  $\theta > \lambda$  and  $\frac{MP}{\theta-\lambda} \ln[1 + \frac{N}{M}] - \frac{N}{\delta} \ln[1 - \frac{M}{N}P] - \frac{MP(\lambda-\delta)}{\delta\lambda} - \frac{\theta}{\lambda(\theta-\lambda)}N - c_3 > 0$ , then the solution to (13) and (14) not only exists but also is unique (i.e., the optimal value  $t_1^*$  is uniquely determined).

Proof: By assumption 5, we have  $T_1 > 1$ , and hence, from (15), we obtain

$$1 - \frac{M}{N} [e^{(\theta-\lambda)t_1} - e^{-\lambda t_1}] > 0, \tag{18}$$

which implies  $t_1 < \hat{t}_1 \equiv \frac{1}{\theta-\lambda} \ln[1 + \frac{N}{M}]$ .

Next, from (17), we let

$$F(t_1) = \frac{M}{\delta} [e^{(\theta-\lambda)t_1} - e^{-\lambda t_1}] (\delta t_1 - 1) - \frac{N}{\delta} \ln \left[ 1 - \frac{M}{N} [e^{(\theta-\lambda)t_1} - e^{-\lambda t_1}] \right] - \frac{M}{\theta-\lambda} [e^{(\theta-\lambda)t_1} - 1] + \frac{M}{\lambda} (1 - e^{-\lambda t_1}) - c_3.$$

Taking the first derivative of  $F(t_1)$  with respect to  $t_1 \in (0, \hat{t}_1)$ , we get

$$\frac{dF(t_1)}{dt_1} = [(\theta-\lambda)e^{(\theta-\lambda)t_1} + \lambda e^{-\lambda t_1}] \left\{ M t_1 + \frac{M}{\delta} \frac{M}{N} [e^{(\theta-\lambda)t_1} - e^{-\lambda t_1}] \right\} / \left\{ 1 - \frac{M}{N} [e^{(\theta-\lambda)t_1} - e^{-\lambda t_1}] \right\} > 0. \tag{by equation (18)}$$

Hence,  $F(t_1)$  is a strictly increasing function in  $t_1 \in (0, \hat{t}_1)$ . Furthermore, we have  $F(0) < 0$ , and

$$\begin{aligned} \lim_{t_1 \rightarrow \hat{t}_1^-} F(t_1) &= \lim_{t_1 \rightarrow \hat{t}_1^-} \left\{ \frac{M}{\delta} [e^{(\theta-\lambda)t_1} - e^{-\lambda t_1}] (\delta t_1 - 1) - \frac{N}{\delta} \ln \left[ 1 - \frac{M}{N} [e^{(\theta-\lambda)t_1} - e^{-\lambda t_1}] \right] - \frac{M}{\theta-\lambda} [e^{(\theta-\lambda)t_1} - 1] + \frac{M}{\lambda} (1 - e^{-\lambda t_1}) - c_3 \right\} \\ &= \frac{MP}{\theta-\lambda} \ln[1 + \frac{N}{M}] - \frac{N}{\delta} \ln[1 - \frac{MP}{N}] - \frac{MP(\lambda-\delta)}{\delta\lambda} - \frac{N\theta}{\lambda(\theta-\lambda)} - c_3, \end{aligned}$$

$$P = (1 + \frac{N}{M}) - (1 + \frac{N}{M})^{\frac{-\lambda}{\theta-\lambda}}.$$

Where

$$\text{Thus, if } \theta > \lambda \text{ and } \frac{MP}{\theta-\lambda} \ln[1 + \frac{N}{M}] - \frac{N}{\delta} \ln[1 - \frac{MP}{N}] - \frac{MP(\lambda-\delta)}{\delta\lambda} - \frac{\theta}{\lambda(\theta-\lambda)}N - c_3 > 0,$$

We obtain  $\lim_{t_1 \rightarrow \hat{t}_1^-} F(t_1) > 0$ . Therefore, we can find a unique  $t_1^* \in (0, \hat{t}_1)$ , such that



$$F(t_1^*) = 0.$$

When we acquire the worth \* 1 t , then, at that point, the ideal worth \* T can be extraordinarily controlled by condition (15). This finishes the evidence. Presently, we can get the accompanying primary outcome.

Theorem 2.

$$\text{If } \theta > \lambda \text{ and } \frac{MP}{\theta - \lambda} \ln\left[1 + \frac{N}{M}\right] - \frac{N}{\delta} \ln\left[1 - \frac{M}{N}P\right] - \frac{MP(\lambda - \delta)}{\delta\lambda} - \frac{\theta}{\lambda(\theta - \lambda)}N - c_3 > 0,$$

The total cost per unit time 1 TVC t T ( , ) is convex and reaches its global minimum at point

$$(t_1^*, T^*).$$

Proof: From equations (13) and (14), we have

$$\frac{\partial^2}{\partial t_1^2} TVC \Big|_{(t_1^*, T^*)} = \frac{1}{T^*} \left\{ M[(\theta - \lambda) e^{(\theta - \lambda)t_1^*} + \lambda e^{-\lambda t_1^*}] + \frac{N\delta}{[1 + \delta(T^* - t_1^*)]^2} \right\} > 0,$$

$$\frac{\partial^2}{\partial t_1 \partial T} TVC \Big|_{(t_1^*, T^*)} = \frac{-1}{T^*} \left\{ \frac{N\delta}{[1 + \delta(T^* - t_1^*)]^2} \right\},$$

and

$$\frac{\partial^2}{\partial T^2} TVC \Big|_{(t_1^*, T^*)} = \frac{1}{T^*} \frac{N\delta}{[1 + \delta(T^* - t_1^*)]^2} > 0.$$

Then

$$\frac{\partial^2 TVC}{\partial t_1^2} \Big|_{(t_1^*, T^*)} \times \frac{\partial^2 TVC}{\partial T^2} \Big|_{(t_1^*, T^*)} - \left[ \frac{\partial^2 TVC}{\partial t_1 \partial T} \Big|_{(t_1^*, T^*)} \right]^2$$

$$= \frac{1}{T^{*2}} \left\{ M[(\theta - \lambda) e^{(\theta - \lambda)t_1^*} + \lambda e^{-\lambda t_1^*}] \frac{N\delta}{[1 + \delta(T^* - t_1^*)]^2} \right\} > 0.$$

This completes the proof.

Then, by utilizing \* 1 t and \* T , we can get the ideal greatest inventory level and the base normal all out cost per unit time from conditions (3) and (12), individually (we indicate these qualities by \* W and \* TVC ). Moreover, we can likewise get the ideal request amount (we signify it by \* Q ) from condition (7).

#### 4. NUMERICAL EXAMPLE AND ITS SENSITIVITY ANALYSIS

According to the results of Section 3, we will provide an example to explain how the solution procedure works.

Suppose that there is a product with an exponentially decreasing function of demand ( ) t f t Ae−λ = , where A and λ are arbitrary constants satisfying A > 0 and λ > 0 . The remaining parameters of the





inventory system are  $A = 12$ ,  $\theta = 0.08$ ,  $\delta = 2$ ,  $1 \ 2 \ 3 \ 4 \ 5 \ \lambda = = = = 0.03, 0.5, 1.5, 10, 2.5, 2 \ c \ c \ c \ c \ c$ , and  $D = 8$ . Under the above-given parameter values, we check the condition

$$\frac{MP}{\theta - \lambda} \ln\left[1 + \frac{N}{M}\right] - \frac{N}{\delta} \ln\left[1 - \frac{M}{N}P\right] - \frac{MP(\lambda - \delta)}{\delta\lambda} - \frac{\theta}{\lambda(\theta - \lambda)}N - c_3 = 277.222 > 0,$$

and afterward acquire the ideal deficiency point \*  $t_1 = 1.4775$  unit time and the ideal length of requesting cycle \*  $T = 1.8536$  unit time. From there on, we get the ideal most extreme inventory level \*  $W = 18.401$  units, the ideal request amount \*  $Q = 20.1183$  units and the base normal all out cost per unit time \*  $TVC = \$11.1625$ . Then, we concentrate on the impacts of changes in the model boundaries like  $A$ ,  $\lambda$ ,  $1c$ ,  $2c$ ,  $3c$ ,  $4c$ ,  $5c$ ,  $D$ ,  $\theta$  and  $\delta$  on the ideal lack point, the ideal length of requesting cycle, the ideal request amount, the ideal most extreme inventory level and the base normal all out cost per unit time. The affectability investigation is performed by changing every one of the boundaries by - 50 %, - 25 %, +25 % and +50 % taking each boundary in turn while continuing to stay unaltered. The outcomes are introduced in Table 1.

**Table 1: Sensitivity Analysis**

Parameter	% change	% change in				
		$t_1^*$	$T^*$	$Q^*$	$W^*$	$TVC^*$
A	+50%	-22.1726%	-11.0477%	16.6083%	15.7812%	16.3351%
	+25%	-12.6640%	-6.6773%	9.0688%	8.6571%	8.9532%
	-25%	18.1536%	10.8227%	-11.1642%	-10.7793%	-11.1247%
	-50%	47.7949%	30.4855%	-25.4760%	-24.7650%	-25.5261%
$\lambda$	+50%	1.5905%	1.0612%	0.3638%	0.5032%	-0.5922%
	+25%	0.8108%	0.5449%	0.2034%	0.2750%	-0.2947%
	-25%	-0.7939%	-0.5255%	-0.1942%	-0.2674%	0.2920%
	-50%	-1.5668%	-1.0385%	-0.3851%	-0.5288%	0.5805%
$c_1$	+50%	-18.7783%	-9.5609%	-15.1430%	-19.3441%	13.6367%
	+25%	-10.5076%	-5.6026%	-8.5727%	-10.8570%	7.3577%
	-25%	14.0203%	8.2558%	11.7973%	14.6220%	-8.7615%
	-50%	34.2261%	21.2505%	29.4083%	35.9611%	-19.4522%
$c_2$	+50%	-5.3848%	-2.9418%	-4.4220%	-5.5736%	3.6838%
	+25%	-2.7810%	-1.5359%	-2.2907%	-2.8808%	1.8795%
	-25%	2.9753%	1.6929%	2.4752%	3.0917%	-1.9592%
	-50%	6.1739%	3.5423%	5.1500%	6.4214%	-4.0045%
$c_3$	+50%	21.0321%	25.8659%	23.0134%	21.9912%	21.4468%
	+25%	11.1364%	13.2877%	12.0705%	11.6026%	11.3371%
	-25%	-12.8575%	-14.4659%	-13.6414%	-13.2732%	-13.0330%
	-50%	-28.3648%	-30.9959%	-29.7387%	-29.1185%	-28.6834%
$c_4$	+50%	1.8484%	-3.1879%	-0.2998%	1.9205%	1.8804%
	+25%	1.0193%	-1.8127%	-0.1632%	1.0592%	1.0374%
	-25%	-1.2866%	2.4903%	0.2025%	-1.3325%	-1.3053%
	-50%	-2.9503%	6.0752%	0.4548%	-3.0556%	-2.9940%
$c_5$	+50%	2.6579%	-4.4492%	-0.4374%	2.7618%	2.7037%
	+25%	1.5357%	-2.6802%	-0.2480%	1.5961%	1.5624%
	-25%	-2.2294%	4.4697%	0.3468%	-2.3091%	-2.2620%
	-50%	-5.7171%	13.0535%	0.8627%	-5.9165%	-5.7980%
D	+50%	3.6934%	-5.9517%	2.7949%	3.8384%	3.7563%
	+25%	2.2748%	-3.8628%	1.7249%	2.3635%	2.3140%
	-25%	-4.2051%	9.0705%	-3.2067%	-4.3536%	-4.2643%
	-50%	infeasible solution				
$\theta$	+50%	-7.3042%	-4.1875%	-3.7502%	-4.9465%	4.4345%
	+25%	-3.8037%	-2.2092%	-1.9332%	-2.5439%	2.2656%
	-25%	4.1462%	2.4811%	2.0664%	2.7009%	-2.3669%
	-50%	8.6931%	5.2703%	4.2768%	5.5752%	-4.8430%
$\delta$	+50%	1.4917%	-1.1227%	-0.5338%	1.5499%	1.5176%
	+25%	0.8129%	-0.5859%	-0.3037%	0.8451%	0.8278%
	-25%	-1.0010%	0.6458%	0.4205%	-1.0364%	-1.0150%
	-50%	-2.2660%	1.3493%	1.0250%	-2.3472%	-2.2997%



On the basis of the results shown in Table 1, the following observations can be made.

1.  $Q$  and  $T$  decline while  $Q$ ,  $W$  and  $TVC$  increment with expansion in the worth of the model boundary  $A$ . The got results show that  $T$ ,  $Q$ ,  $W$  and  $TVC$  are reasonably delicate to changes in the worth of  $A$ . In addition,  $Q$  is exceptionally touchy to changes in  $A$ .
2.  $TVC$  diminishes while  $Q$ ,  $T$ ,  $Q$  and  $W$  increment with expansion in the worth of the model boundary  $\lambda$ . It is seen that  $Q$ ,  $T$ ,  $Q$ ,  $W$  and  $TVC$  are uncaring toward changes in the worth of the boundary  $\lambda$ .
3.  $Q$ ,  $T$ ,  $Q$  and  $W$  decline while  $TVC$  increments with expansion in the worth of the model boundaries  $1c$  or  $2c$ . Additionally,  $TVC$ ,  $Q$ ,  $T$ ,  $Q$  and  $W$  are exceptionally delicate to changes in the worth of the boundary  $1c$  and modestly touchy to changes in the worth of  $2c$ .
4. As the worth of  $3c$  increments,  $Q$ ,  $T$ ,  $Q$ ,  $W$  and  $TVC$  increment. It is seen that  $Q$ ,  $T$ ,  $Q$ ,  $W$  and  $TVC$  are exceptionally delicate to changes in the worth of  $3c$ .
5.  $T$  and  $Q$  decline while  $Q$ ,  $W$  and  $TVC$  increment with expansion in the worth of the model boundaries  $4c$  or  $5c$ . It is seen that  $Q$ ,  $W$ ,  $TVC$  and  $T$  are humble delicate to changes in the upsides of  $4c$  and  $5c$ . Nonetheless,  $Q$  is practically coldhearted.
6.  $T$  diminishes while  $Q$ ,  $Q$ ,  $W$  and  $TVC$  increment with expansion in the worth of the model boundary  $D$ .
7.  $Q$ ,  $T$ ,  $Q$  and  $W$  decline while  $TVC$  increments with expansion in the worth of the model boundary  $\theta$ .

8.  $T$  and  $Q$  decline while  $Q$ ,  $W$  and  $TVC$  increment with expansion in the worth of the model boundary  $\delta$ . Likewise,  $Q$ ,  $W$ ,  $TVC$ ,  $T$  and  $Q$  are humble delicate to changes in the worth of  $\delta$ .

## 5. CONCLUSIONS

The old style financial request amount (EOQ) model expects a foreordained consistent interest rate and no impacts on deficiencies. Actually, be that as it may, request changes with time, yet in addition costs are influenced by deficiencies. In the proposed model, we present an EOQ inventory model for deteriorating items with remarkable declining request and fractional multiplying. The pace of decay is thought to be steady and the multiplying rate is conversely corresponding to the sitting tight an ideal opportunity for the following recharging. We additionally show that the limited target cost work is together arched and infer the ideal arrangement. Besides, a mathematical model and its affectability examination for boundaries are given to survey the arrangement technique. The proposed model can be reached out in more ways than one. For example, it very well may bear some significance with loosen up the limitation of consistent decay rate. Additionally, we might stretch out the deterministic interest capacity to stochastic fluctuating interest designs. At long last, we could sum up the model to the monetary creation part size model.



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